



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

ZYMET

X12471

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Light Gray
Viscosity (cP): 3,500
Tg Measured by DSC (°C):
Tg Measured by TMA (°C): 5.5
CTE Below Tg (ppm/°C): 24
CTE Above Tg (ppm/°C): 83

RECOMMENDED VFM CURE

VFM Cure Profile: 10 Minutes @ 120°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 60 Minutes @ 100°C

DSC COMPARISON

Zymet X12471

