



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

ZYMET F-711

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Straw / Amber
Viscosity (cP): 2,000
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): 128
CTE Below Tg (ppm/°C): 55
CTE Above Tg (ppm/°C): 155

RECOMMENDED VFM CURE

VFM Cure Profile: 3 Minutes @ 120°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 10 Minutes @ 120°C

DSC COMPARISON

Zymet F-711

