



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

TRA-CON

TRA-BOND F123MV

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Green-blue / Amber
Viscosity (cP): 8,000 sp# 7, 10 rpm @ 25C
Tg Measured by DSC (°C): 114
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): 85
CTE Above Tg (ppm/°C): 216

RECOMMENDED VFM CURE

VFM Cure Profile: 1 Minute @ 120°C

**Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 10 Minutes @ 120°C**

DSC COMPARISON

Tra-Bond F123MV

