



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

TRA-CON

TRA-BOND F114

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Clear
Viscosity (cP): 625
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): 53
CTE Below Tg (ppm/°C): 80
CTE Above Tg (ppm/°C): N/A

RECOMMENDED VFM CURE

VFM Cure Profile: 30 Minutes @ 85°C

**Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 240 Minutes @ 65°C**

DSC COMPARISON

TRA-BOND F114

