



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

TRA-CON

TRA-BOND F113SC

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Dark Blue
Viscosity (cP): 1,250
Tg Measured by DSC (°C): 95
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): 75.7
CTE Above Tg (ppm/°C): 191

RECOMMENDED VFM CURE

VFM Cure Profile: 5 Minutes @ 120°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 15 Minutes @ 120°C

DSC COMPARISON

Tra-Bond F113SC

