



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

TRA-CON

TRA-BOND 931-1

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Amber
Viscosity (cP): 300
Tg Measured by DSC (°C):
Tg Measured by TMA (°C): 100
CTE Below Tg (ppm/°C): 24
CTE Above Tg (ppm/°C): 67

RECOMMENDED VFM CURE

VFM Cure Profile: 15 Minutes @ 120°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 60 Minutes @ 120°C

DSC COMPARISON

Tra-Bond 931-1

