



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

### TRA-CON

### TRA-BOND 2106T

#### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Straw  
Viscosity (cP): N/A  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): N/A  
CTE Below Tg (ppm/°C): 60  
CTE Above Tg (ppm/°C): N/A

#### RECOMMENDED VFM CURE

**VFM Cure Profile: 25 Minutes @ 85°C**

**Compared to Manufacturer's Suggested  
Convection Oven Cure Profile: 120 Minutes @ 65°C**

#### DSC COMPARISON

##### TRA-BOND 2106T

