



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

### NAMICS CORPORATION

### UF-8410-73CA1

#### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Black  
Viscosity (Ps\*s): 69.2 @ 25°C  
Tg Measured by DSC (°C): 107  
Tg Measured by TMA (°C): 109  
CTE Below Tg (ppm/°C): 29  
CTE Above Tg (ppm/°C):

**Recommended VFM Cure Profile:**

**20 Minutes @ 165°C**

**Compared to Manufacturer's Suggested  
Convection Oven Cure Profile:**

**120 Minutes @ 165°C**

#### DSC COMPARISON

