



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

### NORLAND NEA 123S HGA

#### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Clear  
Viscosity (cP): 55,000 @ 1 rpm & 25°C  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): N/A  
CTE Below Tg (ppm/°C): N/A  
CTE Above Tg (ppm/°C): N/A

#### RECOMMENDED VFM CURE

VFM Cure Profile: 30 Minutes @ 125°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 60 Minutes @ 125°C

#### DSC COMPARISON

