



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

LOCTITE

QMI 536

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: White
Viscosity (cP): 8,500 @ 25°C & 5 rpm
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): -31
CTE Below Tg (ppm/°C): 93
CTE Above Tg (ppm/°C): 174

RECOMMENDED VFM CURE

VFM Cure Profile: 1 Minutes @ 150°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 15 Minutes @ 150°C

DSC COMPARISON

Loctite QMI 536

