



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

LOCTITE

HYSOL M 121

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Pale yellow liquid
Viscosity (cP): N/A
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): N/A
CTE Above Tg (ppm/°C): N/A

RECOMMENDED VFM CURE

VFM Cure Profile: 8 Minutes @ 90°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 50 Minutes @ 90°C

DSC COMPARISON

LOCTITE M-121

