



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

### LOCTITE

### HYSOL & EA 9394

#### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Gray  
Viscosity (cP): 1600  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): N/A  
CTE Below Tg (ppm/°C): N/A  
CTE Above Tg (ppm/°C): N/A

#### RECOMMENDED VFM CURE

VFM Cure Profile: 10 Minutes @ 100°C

Compared to Manufacturer's Suggested  
Convection Oven Cure Profile: 60 Minutes @ 100°C

#### DSC COMPARISON

LOCTITE EA 9394

