



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

LOCTITE
HYSOL E-214HP

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Grey
Viscosity (cP): 150,00
Tg Measured by DSC (°C): 120C
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): N/A
CTE Above Tg (ppm/°C): N/A

RECOMMENDED VFM CURE

VFM Cure Profile: 6 Minutes @ 150°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 120 Minutes @ 150°C

DSC COMPARISON

Loctite E-214HP

