



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

Loctite

HYSOL CNB925-25

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Black
Viscosity (cP): N/A
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): 109
CTE Below Tg (ppm/°C): 32
CTE Above Tg (ppm/°C): 99

RECOMMENDED VFM CURE

VFM Cure Profile: 8 Minutes @ 100°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 60 Minutes @ 100°C

DSC COMPARISON

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