



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

### LOCTITE CNB 753-36

#### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Tan / Deep Red  
Viscosity (cP): 20,000 @ 25°C  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): N/A  
CTE Below Tg (ppm/°C): N/A  
CTE Above Tg (ppm/°C): N/A

#### RECOMMENDED VFM CURE

**VFM Cure Profile: 6 Minutes @ 125°C**

**Compared to Manufacturer's Suggested**

**Convection Oven Cure Profile: 10 Minutes @ 125°C**

#### DSC COMPARISON

Loctite CNB 753-36

