



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

**LOCTITE
BN1144-87**

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: White
Viscosity (cP): 7,900 @ 25°C & 5 rpm
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): N/A
CTE Above Tg (ppm/°C): N/A

RECOMMENDED VFM CURE

VFM Cure Profile: 12 Minutes @ 120°C

**Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 2 Hours @ 120°C**

DSC COMPARISON

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