



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

**Loctite  
HYSOL 9509**

### ADHESIVE PROPERTIES (As reported by manufacturer)

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Color: White  
Viscosity (cP): N/A  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): N/A  
CTE Below Tg (ppm/°C): N/A  
CTE Above Tg (ppm/°C): N/A

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### RECOMMENDED VFM CURE

**VFM Cure Profile: 3 Minutes @ 130°C**

**Compared to Manufacturer's Suggested  
Convection Oven Cure Profile: 30 Minutes @ 120°C**

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### DSC COMPARISON

Loctite Hysol 9492

