



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET KESTER SOLDER JL4-204-4

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Blue
Viscosity (cP): 16600
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): 154
CTE Below Tg (ppm/°C): 25.2
CTE Above Tg (ppm/°C): N/A

RECOMMENDED VFM CURE

VFM Cure Profile: 3 Minutes @ 150°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 30 Minutes @ 150°C

DSC COMPARISON

Kester JL4-204-4

