Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET
GE SILICONES
RTV-630

ADHESIVE PROPERTIES (As reported by manufacturer)

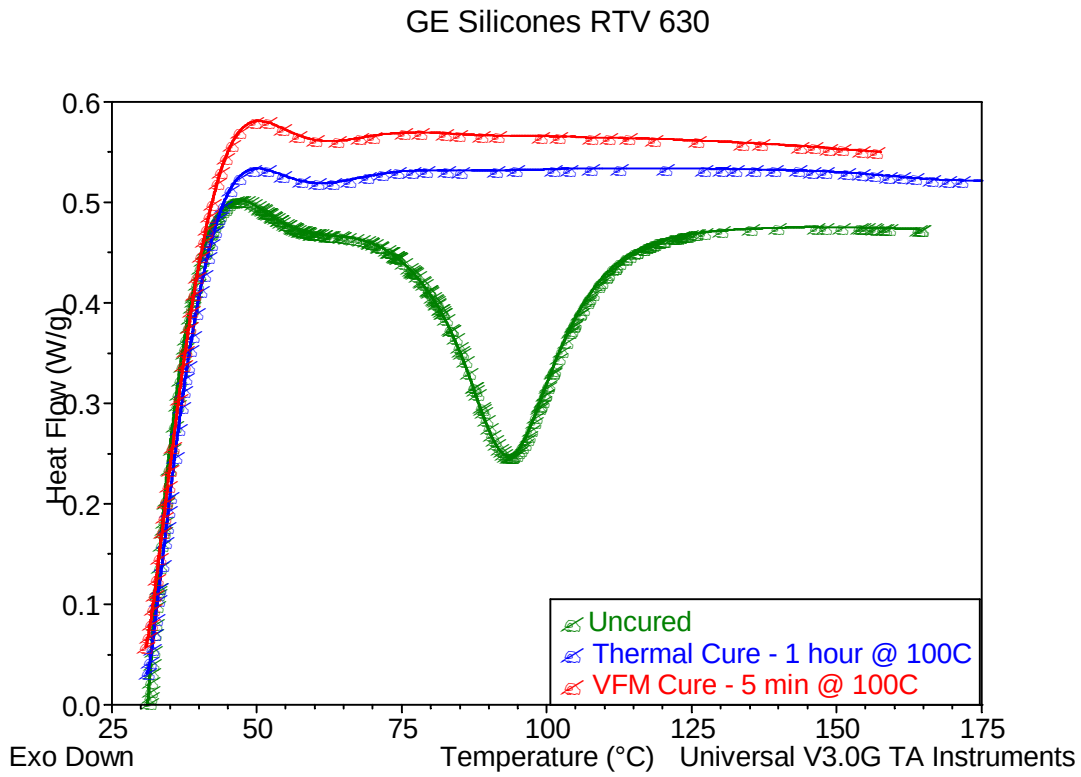
Color:	Blue
Viscosity (cP):	150,000
Tg Measured by DSC (°C):	N/A
Tg Measured by TMA (°C):	N/A
CTE Below Tg (ppm/°C):	21
CTE Above Tg (ppm/°C):	N/A

RECOMMENDED VFM CURE

VFM Cure Profile: 5 Minutes @ 100°C

Compared to Manufacturer's Suggested Convection Oven Cure Profile: 60 Minutes @ 100°C

DSC COMPARSION



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