



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET HENKEL TECHNOLOGIES FP4583

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: white
Viscosity (cP): 30,000 cps @25°C, Spindle 52/20
Tg Measured by TMA (°C): 94
CTE Below Tg (ppm/°C): 39
CTE Above Tg (ppm/°C): 119

RECOMMENDED VFM CURE

VFM Cure Profile: 7.5 Minutes @ 165°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 120 Minutes @ 165°C

DSC COMPARISON

