



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

**EPO-TEK  
OG 198-50**

### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Lt. Yellow / Amber  
Viscosity (cP): 368 @ 100 rpm & 23°C  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): 104  
CTE Below Tg (ppm/°C): 55  
CTE Above Tg (ppm/°C): 220

### RECOMMENDED VFM CURE

**VFM Cure Profile: 4 Minutes @ 160°C**

**Compared to Manufacturer's Suggested  
Convection Oven Cure Profile: 30 Minutes @ 160°C**

### DSC COMPARISON

EPO-TEK OG 198-50

