



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

EPO -TEK

OE 188

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Beige
Viscosity (cP): 22,000
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): > 100
CTE Below Tg (ppm/°C): 19
CTE Above Tg (ppm/°C): 68

RECOMMENDED VFM CURE

VFM Cure Profile: 1 Minutes @ 120°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 30 Minutes @ 120°C

DSC COMPARISON

EPO-TEK OE188

