



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

EPO-TEK H74

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Tan
Viscosity (cP): 40,000 – 80,000
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): > 100
CTE Below Tg (ppm/°C): 38
CTE Above Tg (ppm/°C): 127

RECOMMENDED VFM CURE

VFM Cure Profile: 3 Minutes @ 120°C

**Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 90 Minutes @ 120°C**

DSC COMPARISON

EPO-TEK H74

