



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

EPO-TEK H37-MP

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Silver
Viscosity (cP): 22,000 – 26,000
T_g Measured by DSC (°C): 90
T_g Measured by TMA (°C): N/A
CTE Below T_g (ppm/°C): 45
CTE Above T_g (ppm/°C): 124

RECOMMENDED VFM CURE

VFM Cure Profile: 6 Minutes @ 150°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 60 Minutes @ 150°C

DSC COMPARISON

Epo-Tek H37-MP

