



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

EPO-TEK H20E

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Silver
Viscosity (cP): 2,200 – 3,200 @ 100 rpm & 23°C
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): 80
CTE Below Tg (ppm/°C): 31
CTE Above Tg (ppm/°C): 120

RECOMMENDED VFM CURE

VFM Cure Profile: 7 Minutes @ 120°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 15 Minutes @ 120°C

DSC COMPARISON

Epo-Tek H20E

