



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

### EPO-TEK H20E

#### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Silver  
Viscosity (cP): 2,200 - 3,200 @ 100 rpm & 23°C  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): 80  
CTE Below Tg (ppm/°C): 31  
CTE Above Tg (ppm/°C): 120

#### RECOMMENDED VFM CURE

**VFM Cure Profile: 1 Minutes @ 150°C**

**Compared to Manufacturer's Suggested**

**Convection Oven Cure Profile: 5 Minutes @ 150°C**

#### DSC COMPARISON

##### EPO-TEK H20E

