



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

EPO-TEK E2101

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Silver
Viscosity (cP): 15,000 – 18,000 @ 23°C & 20 rpm
T_g Measured by DSC (°C): N/A
T_g Measured by TMA (°C): 100
CTE Below T_g (ppm/°C): 43
CTE Above T_g (ppm/°C): 140

RECOMMENDED VFM CURE

VFM Cure Profile: 6 Minutes @ 150°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 60 Minutes @ 150°C

DSC COMPARISON

Epo-Tek E2101

