



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

### EPO-TEK 375 T

#### ADHESIVE PROPERTIES (As reported by manufacturer)

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Color: Cream / Red  
Viscosity (cP): 9,000 – 15,000 @ 50 rpm / 25°C  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): 130  
CTE Below Tg (ppm/°C): 48  
CTE Above Tg (ppm/°C): 175

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#### RECOMMENDED VFM CURE

**VFM Cure Profile: 30 Seconds @ 150°C**

**Compared to Manufacturer's Suggested**

**Convection Oven Cure Profile: 5 Minutes @ 150°C**

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#### DSC COMPARISON

Epo-Tek 375 T

