



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET EPO-TEK 354

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Straw / Amber
Viscosity (cP): 4,000 - 6000
Tg Measured by DSC (°C): >100
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): 49
CTE Above Tg (ppm/°C): 165

RECOMMENDED VFM CURE

VFM Cure Profile: 8 Minutes @ 120°C

**Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 30 Minutes @ 120°C**

DSC COMPARISON

EPO-TEK 354

