



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

EPO-TEK 353ND

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Straw / Amber
Viscosity (cP): 4,000 @ 50 rpm & 23°C
T_g Measured by DSC (°C): N/A
T_g Measured by TMA (°C): 120
CTE Below T_g (ppm/°C): 54
CTE Above T_g (ppm/°C): 160

RECOMMENDED VFM CURE

VFM Cure Profile: 45 Seconds @ 120°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 5 Minutes @ 120°C

DSC COMPARISON

Epo-Tek 353ND

