



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET EPOXY TECHNOLOGY EPO-TEK 302-3M

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Clear
Viscosity (cP): 800 – 1600 @ 100rpm/23C
Tg Measured by DSC (°C):
Tg Measured by TMA (°C): >65
CTE Below Tg (ppm/°C): 60
CTE Above Tg (ppm/°C): 190

RECOMMENDED VFM CURE

VFM Cure Profile: 15 Minutes @ 85°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 120 Minutes @ 65°C

DSC COMPARISON

Epo-Tek 302-3M

