



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET EMERSON & CUMING XE 1217

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Yellow
Viscosity (cP): 38,000
Tg Measured by DSC (°C): N/A
Tg Measured by TMA (°C): 35
CTE Below Tg (ppm/°C): 80.2
CTE Above Tg (ppm/°C): 210

RECOMMENDED VFM CURE

VFM Cure Profile: 4 Minutes @ 165°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 10 Minutes @ 165°C

DSC COMPARISON

Emerson & Cuming 1217

