



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET LORD/THERMOSET CIRCALOK EP-937

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Black
Viscosity (cP): 50,000
Tg Measured by DSC (°C): 140
Tg Measured by TMA (°C): N / A
CTE Below Tg (ppm/°C): 35
CTE Above Tg (ppm/°C): N / A

RECOMMENDED VFM CURE

VFM Cure Profile: 7 Minutes @ 150°C

Compared to Manufacturer's Suggested
Convection Oven Cure Profile: 60 Minutes @ 150°C

DSC COMPARISON

Thermoset EP-937

