



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET ELECTRONIC MATERIALS INC. OPTOCAST AC-3761

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Clear
Viscosity (cP): 400 - 450
Tg Measured by DSC (°C): 100
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): N/A
CTE Above Tg (ppm/°C): N/A

RECOMMENDED VFM CURE

VFM Cure Profile: 6 Minutes @ 150°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 60 Minutes @ 150°C

DSC COMPARISON

EMI XPP1-0518-319

