



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET DOW CORNING Q1-9226

### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Grey  
Viscosity (cP): 50,000  
Tg Measured by DSC (°C): NA  
Tg Measured by TMA (°C): NA  
CTE Below Tg (ppm/°C): NA  
CTE Above Tg (ppm/°C): NA

### RECOMMENDED VFM CURE

VFM Cure Profile: 3 Minutes @ 120°C

Compared to Manufacturer's Suggested  
Convection Oven Cure Profile: 60 Minutes @ 100°C

### DSC COMPARISON

Dow Corning Q1-9226

