



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

DOW CORNING

6810

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Black
Viscosity (cP): 73,000
Tg Measured by DSC (°C): N / A
Tg Measured by TMA (°C): N / A
CTE Below Tg (ppm/°C): N / A
CTE Above Tg (ppm/°C): 270

RECOMMENDED VFM CURE

VFM Cure Profile: 5 Minutes @ 150°C

Compared to Manufacturer's Suggested

Convection Oven Cure Profile: 30 Minutes @ 150°C

DSC COMPARISON

Dow Corning 6810

