



Microwave solutions for the next generation in advanced materials processing

VFM TECHNICAL DATA SHEET

DEXTER

HYSOL CNB832-04

ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Blue
Viscosity (cP): 116,000
Tg Measured by DSC (°C): -2
Tg Measured by TMA (°C): N/A
CTE Below Tg (ppm/°C): 77
CTE Above Tg (ppm/°C): 217

RECOMMENDED VFM CURE

VFM Cure Profile: 30 Sec @ 150°C

DSC COMPARISON

Dexter Hysol CNB832-04

