



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET HENKEL TECHNOLOGIES CUF-8830

### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Black  
Viscosity (cP): 12,000 cps @ 25°C  
Tg Measured by TMA (°C): 92  
CTE Below Tg (ppm/°C): 31  
CTE Above Tg (ppm/°C): 120

**Recommended VFM Cure Profile: 20 Minutes @ 150°C**

**Compared to Manufacturer's Suggested  
Convection Oven Cure Profile: 120 Minutes @ 150°C**

### DSC COMPARISON

