



Microwave solutions for the next generation in advanced materials processing

## VFM TECHNICAL DATA SHEET

ABLESTIK

ABLEBOND 967-3

### ADHESIVE PROPERTIES (As reported by manufacturer)

Color: Gray  
Viscosity (cP): 7,000 @ 25°C  
Tg Measured by DSC (°C): N/A  
Tg Measured by TMA (°C): 85  
CTE Below Tg (ppm/°C): N/A  
CTE Above Tg (ppm/°C): N/A

### RECOMMENDED VFM CURE

VFM Cure Profile: 5 Minutes @ 120°C

Compared to Manufacturer's Suggested  
Convection Oven Cure Profile: 30 Minutes @ 120°C

### DSC COMPARISON

Ablebond 967-3

